

3/11/2018

[Dart Hawkesbury] Job Sheet - Gagnon-Donovan, Michelle

Job Set #41



Dart Aerospace Ltd.
1270 Aberdeen St
Hawkesbury, ON
K6A 1K7
Canada

Tel (613) 632-5200

May 2

D3204-5

Job Sheet 174394



Part No: D3204-5

Job Qty: 4 ea

Part Name: Arm



Part Weight: 0 lbs

Status: Scheduled

Priority: Medium

Job Created: 3/14/18

Job Tracking No:

Due Date: 4/7/18

Created By: Michelle Gagnon-Donovan

Type: **SOLD**

Description:

Note: DWG REV A1 IPP: C 05.08.11 Added Step 25 KJ/JLM

Ship Via:

Bill of Materials

Job Routing

Op No	Operation	Qty	Start Date	Due Date	Standard		Workcenter/Supplier		Sign-off
					Setup hrs	Run Hrs	Workcenter / Supplier	Lead Time	
90	Start up Operation	4 Ea		4/6/18	0.00	0.00	Start Up Machining-2		A.P. 18-05-11
100	Bandsaw	4 pcs		4/6/18	0.00	0.00	Bandsaw1		A.P. 18-05-11
110	CNC Vertical Machining	4 pcs		4/7/18	0.27	1.31	HAAS1-3		A.P. 18-05-11
130	QC	4 pcs		4/7/18	0.00	0.00	QC8 Machining-2		22mm 8/6/11
140	Packaging	4 pcs		4/7/18	0.00	0.00	Packaging3-1		7
150	QC21-SA	4 Ea		4/7/18	0.00	0.00	QC21		

Part Op 100 - Cut blank: 1.25" x 0.375" x 3.370" long Bar (+0.030/-0.000)

Descriptions: 110 - 1- Machine as per Folio FA344 and Dwg D3204 Identify as D3204-5

140 - LOCATION : WA002

MAY 11 2018
21
8-89

Job BOM

Part / Item	Component Name	Quantity	Operation	Container
M6061T6B0.375X01.250	6061-T6 Bar .375 X 1.25	1.1652 ft (.2913 ea)	90-Start up Operation	5039969

Job Allocations

Operation	Component Part	Required	Inventory	Allocated
90-Start up Operation	M6061T6B0.375X01.250	1	20	0

5039969



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CANADA
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Container No: S070446



Part: D3204-5

Job No: 174394

Serial No/Batch: S070446

Revision:

Inspector:

Date: 05/11/18

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Part Specifications					
Spec No	Description	Target/Tolerance	Limits	Type	Special Comments
1	Arm	0.375Inches $\pm$ 0.010	0.385 0.365	Radius	
2	Arm	0.750Inches $\pm$ 0.010	0.760 0.740		
3	Arm	0.500Inches $\pm$ 0.030	0.530 0.470	Radius	
4	Arm	0.500Inches $\pm$ 0.010	0.510 0.490	Radius	
5	Arm	0.760Inches + 0.005 - 0.000	0.765 0.760	Diameter	
6	Arm	0.080Inches $\pm$ 0.010	0.090 0.070		
7	Arm	2.373Inches $\pm$ 0.005	2.378 2.368		
8	Arm	0.375Inches + 0.005 - 0.000	0.380 0.375	Diameter	
9	Arm	0.250Inches $\pm$ 0.010	0.260 0.240		
10	Arm	0.060Inches $\pm$ 0.030	0.090 0.030	Radius	
11	Arm	0.200Inches $\pm$ 0.010	0.210 0.190		

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